

Timetable Lift. 615 range.



Timetable Lift. 615 range.



The electrically height-adjustable Timetable Lift series redefines flexibility

Alternating between sitting and standing isn't just healthy in offices, it also fosters greater agility and interaction in collaborative spaces too. Which is why the Timetable Lift models take the mobility and flexibility of the Timetable principle to another dimension. At the touch of a button, the height can be adjusted electrically from 73 cm to 139 cm, making the tables ideal for hot desking or scalable seminar, project, meeting, and presentation tables where sit-stand options are encouraged. The tables offer first-class design, are compact to stow away and wheel in if required. They can be set up in one easy step. Their height can be adjusted electrically at the touch of a button and optional batteries make this function independent of power supplies.

Furthermore, if Timetable Lift features table surfaces that can be written on and are also magnetic on request, it can be quickly flipped up and turned into a mobile projection screen and whiteboard.

Various add-ons give Timetable Lift a range of extra functions. For instance, thanks to the in-built precision-adjustable tilt at an angle, mounts for analog and digital workshop tools all the way to superior power options, the tables can be custom-adapted to the needs of those using them. The 100 cm x 200 cm table formats enable versatile use of the tables that ranges from offices, seminar, innovations and project rooms. Thanks to the coordinated edge profiles, table and frame surfaces, they can be combined with all other Timetable models.

Timetable Lift. 615 range.



615 range, Timetable Lift, design: Andreas Störiko, in a project workshop together with Stand-up stools, design: Thorsten Franck, and Sitzbocks, design RSW, and Confair pinboards, design: wiege, Fritz Frenkler/Justus Kolberg.

Timetable Lift. 615 range.



Workshop.

Timetable Lift's electrically adjustable height is one of its most outstanding features. This aspect allows users to adapt the height to suit preferences. Combined with the optional, precision-adjustable tilt, the result is a comfortable writing posture for anyone. To make full use of digital content, the monitor mount increases Timetable Lift's workspace. Consequently, collaboration boards can be added and flipped to the horizontal so that everyone can work on them.

To foster collaboration and creativity, the table also has an optional roll holder for horizontal or vertical use of whiteboard and flipchart sheets. Combined with the Confair Power Server, a range of different settings can be conjured up in no time, without taking up too much space.



Timetable Lift. 615 range.



Hybrid collaboration

Timetable Lift is ideal for companies seeking functional and versatile furniture that aids hybrid collaboration in contemporary offices. Thanks to the new monitor mount, users can easily and conveniently put their monitor on the table for the ideal working environment. Each Timetable Lift then becomes a mobile media hub.

The trapezoid shape of the Timetable Lift VC is ideal for mobile video conference settings and enables seamless integration of digital and analog office environments.

Timetable Lift. 615 range.



Mobile charging

The optional battery enables cordless operation of Timetable Lift. If a mobile charging set is added, mobile devices can also be charged on the table without the need for a socket. Thanks to compliance with international standards for cordless charging and USBs, the charging options work worldwide and regardless of the manufacturer. For maximum mobility, the table can be combined with the Confair Power Server and the Mov:e Power Units. The impressive Mov:e Power Units provide extra power. With the 230 Wh battery and various connection options ranging from a mains plug to a USB port, devices that consume a lot of energy, such as monitors or collaboration boards, can also be operated with a mains plug (230 V).

Timetable Lift. 615 range.

Wilkhahn



Timetable Lift offers a whole range of benefits. Its seamless integration into existing IT infrastructure is just one. The configurable, mobile charging options mean that people can, while they're working, recharge their smartphones, tablets, and laptops without reliance on nearby sockets.

In addition to mobile device charging, digital tools like the Samsung Flip can be attached to Timetable Lift's monitor mount, which makes the worktop bigger too. As a result, monitors can be attached to the table or wall using a wall mount that's separately available.



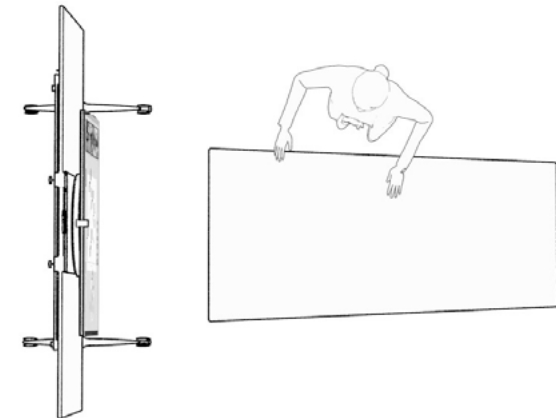
Timetable Lift. 615 range.

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The new Smart Timetable Lift is the perfect starter option for customers requiring rectangular table tops that are reliable and affordable without compromising on quality and performance.

In another version with a custom-developed, trapezoid-shaped table top, Timetable Lift is the ideal solution for mobile video conference settings. The shape of the table top ensures that everyone taking part in a video conference is seen and interaction improved.



Timetable Lift. 615 range Surfaces.

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Table top groups



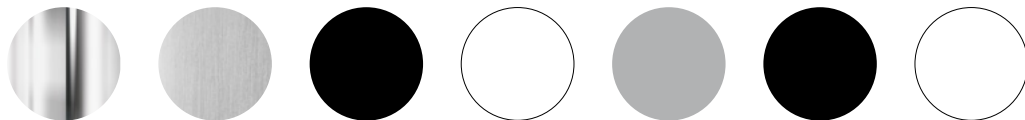
Bonded surface, laminate, laminate wood decor, soft matte laminate, veneer variant 1 or 2.
You can find all surfaces in our media center.

Bonded surface. The melamine resin coating is ideal for tables with board functionality because it means the tables can be written on, wiped and used as a projection screen.

Laminate. The material's made by pressing layers of cellulose, decor paper and resin together using heat and pressure. This generates an incredibly tough surface that can come in lots of colors. We recommend laminate anywhere where the tables are much in demand and rearranged frequently.

Wood veneers. Wood is a natural material in terms of the way it looks and changes over the years. Depending on the species and how light the wood, these changes or sometimes more significant and sometimes more subtle. People who prefer a consistent appearance, choose stained wood or industrial veneers.

Foot section, upright and underframe



Bright chrome-plated or polished aluminum, coated in black, white or with a silver satin finish, with a black or white coating with textured matte finish

The digital sample colors differ from the originals.
You can find our current fabric collection in our media center.

Timetable Lift. 615 range Table edges.

Wilkhahn

Edge profiles



Standard version: For laminates and veneers, bullnose (double) wood edging with an integrated impact-resilient profile, for table tops with board and whiteboard functionality, straight plastic edging.

Alternatively: Straight wood edging with integrated impact-resilient profile, straight plastic edging or straight plastic edging with an integrated impact-resilient profile (only for table tops with board or whiteboard functionality)

Straight edge with a white impact-resilient profile, table top 26 mm (1/8") thick



Straight plastic edging with a black impact-resilient profile, Table top thickness 26 mm (1/8")



Straight edge with a black impact-resilient profile, table top 26 mm (1/8") thick



Bullnose edge with a black impact-resilient profile, table top 26 mm (1/8") thick



Timetable Lift. 615 range. Accessories.

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The optional batteries and cables are concealed underneath the black PET felt cover, which is available as a standard.

Whiteboard Pro set: The high-quality, magnetic felt pouch can be filled from both sides to accommodate pens, sponges and cloths or hung over the underframe or the flipped-up table top.

Timetable Lift. 615 range. Accessories.

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Monitor mount 615/03
e.g. for the Microsoft Surface Hub



Monitor hung on a wall mount



Wall mount 615/30

Timetable Lift's optional monitor mount can accommodate standard monitors up to 60 inches in size, with a maximum weight of 28 kilos and a depth of up to 76 mm via a VESA standard hole pattern. As a result, digital content can be added to the work surface. All Timetable Lift's functions remain intact. Depending on the table and monitor size, the area around it can be used as a shelf or for making notes on. In conjunction with the optional wall mount, monitors can be mounted on the table or statically on the wall too. The spacer, integrated in the monitor mount, ensures that the monitor is pointing in the right direction for everyone to see it.

Timetable Lift. 615 range. Accessories.

Wilkhahn



The optional 615/04 roll holder also frees up space for taking notes. There's a choice of three electrostatically adhesive whiteboard, flipchart, and paper sheets up to 60 cm wide and 10 m long.



People can use the sheets on any flat surface to jot down the results of brainstorming sessions or workshops and look at them again when they need to.

Timetable Lift. 615 range. Accessories.

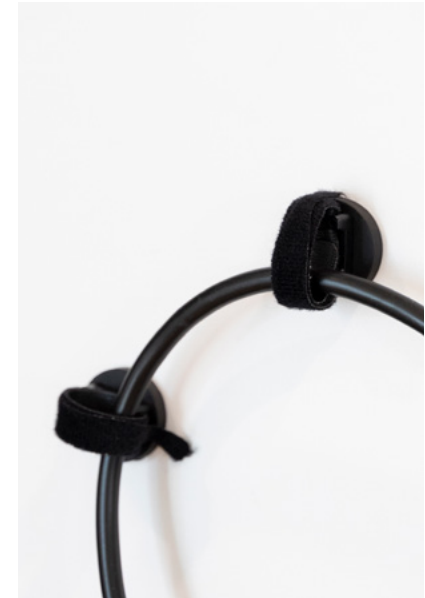
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Cable and power cover made of black PET felt (standard)



Magnetic cable riser 615/05 and Techni-station Flow 701/98



Cable holder 615/06

Timetable Lift's standard cable management consists of a black PET felt cover that accommodates the optional battery packs and wiring for fixtures such as the USB- or wireless-charger. The Techni-station Flow routes the supply lead via the magnetic cable riser on the table leg. The retrofittable cable riser protects the cable and ensures a tidy look. Any power cables belonging to devices can optionally be managed via magnetic or self-adhesive cable holders placed anywhere on the table.

Timetable Lift. 615 range. Accessories.

Wilkhahn

Mobile charging set 706/00

The optional mobile charging set consists of a powerful 240 Wh battery that's combinable with various table fixtures. Devices such as laptops can be charged at up to 60 W via a maximum of 2 USB chargers. The wireless charger feeds smartphones with up to 15 W of charging power. Only one supply lead is required to charge both batteries simultaneously if the mobile charging set and the battery box are selected for cordless height adjustment of the Timetable Lift.



USB-A and USB-C charging in conjunction with the extra 240 Wh battery pack



Wireless charger, available in the mobile charging set (with battery) or separately with power cable

Timetable Lift. 615 range. Accessories.

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The Techni-station Flow 701/98 is fitted underneath the table top and has a separate supply lead to connect devices to the mains. At the same time, two mobile devices can be charged via USB type A and C ports.



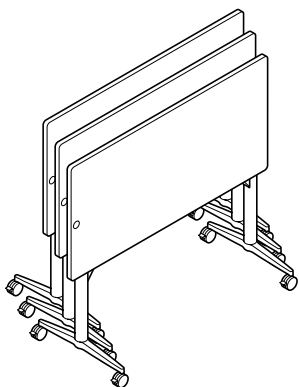
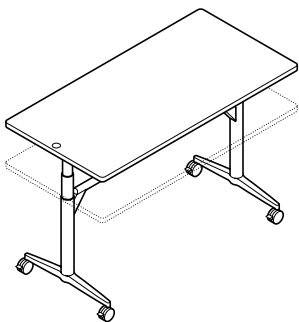
The wireless charger 701/99 can charge Qi-enabled mobile devices at up to 15 W and is fitted flush with the table top.

Timetable Lift. 615 range. Models and dimensions.

Wilkhahn

615/00

Electrically height adjustable (73 – 139 cm / 29³/₄" – 54³/₄")
Coated aluminum foot section,
coated uprights and underframes



Room depth per table 70 cm (27¹/₂").
Only 12 cm (4³/₄") more for each further table.

615/10

with board capability
electrically height-adjustable (73 – 139 cm / 29³/₄" – 54³/₄")
white table top, can be written on with board marker pens, can be used as a projection screen
Coated aluminum foot section,
coated uprights and underframes

615/11

with whiteboard
Electrically adjustable height (73 – 139 cm / 29³/₄" – 54³/₄")
Shiny white board surface, magnetic, ideal for writing on with board marker pens (not suitable as a projection screen),
Coated aluminum foot section
Uprights and underframes coated

The choice of frame and table top surfaces as well as edging taps into a wide range of design options and ensures it can be combined perfectly with the other Timetable models. It's ideal for project and seminar rooms, meeting and conference spaces or executive offices.

Board formats available

for 615/00, 615/10, 615/11, 615/12

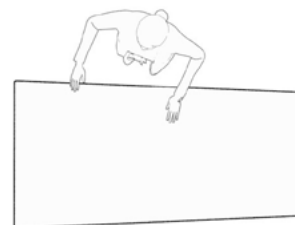
	Depth			
Width	75 (29 ¹ / ₂ ")	80 (31 ¹ / ₂ ")	90 (35 ³ / ₈ ")	100 (39 ³ / ₈ ")
150 (59")	.			
160 (63")		.		
180 (70 ⁷ / ₈ ")			.	
200 (78 ³ / ₄ ")				.

615/12 Smart

with board functionality
Electrically adjustable height (73 – 139 cm / 29³/₄" – 54³/₄")
White table top with bonded surface, can be written on with board marker pens, ideal as a projection screen
Coated aluminum foot section,
Uprights and underframes coated

615/13 VC

Electrically adjustable height (73 – 139 cm / 29³/₄" – 54³/₄")
Trapezoid-shaped table top
Coated aluminum foot section,
Uprights and underframes coated

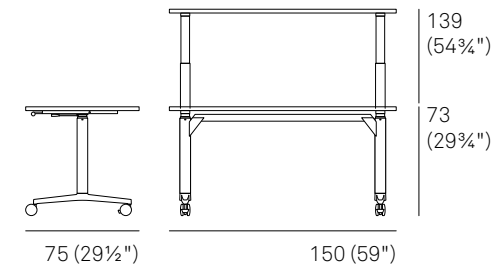
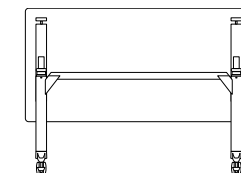


Board formats available

for 615/13

	Depth			
Width	75 (29 ¹ / ₂ ")	80 (31 ¹ / ₂ ")	90 (35 ³ / ₈ ")	100 (39 ³ / ₈ ")
150 (59")				
160 (63")				
180 (70 ⁷ / ₈ ")	.		.	
200 (78 ³ / ₄ ")	.			.

• Available



All sizes in metric and imperial measurements.
Subject to change.

Timetable Lift. 615 range. Models and dimensions.

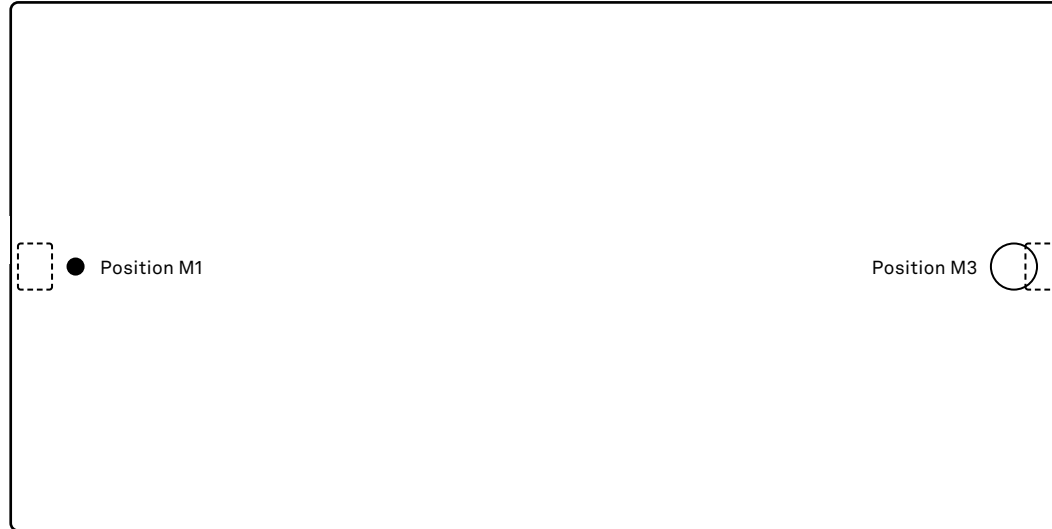
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Where to fit chargers

Option for position M1



USB A+C charger
optional in mobile charging set 706/00



Option for position M3



USB A+C charger
optional in mobile charging set 706/00



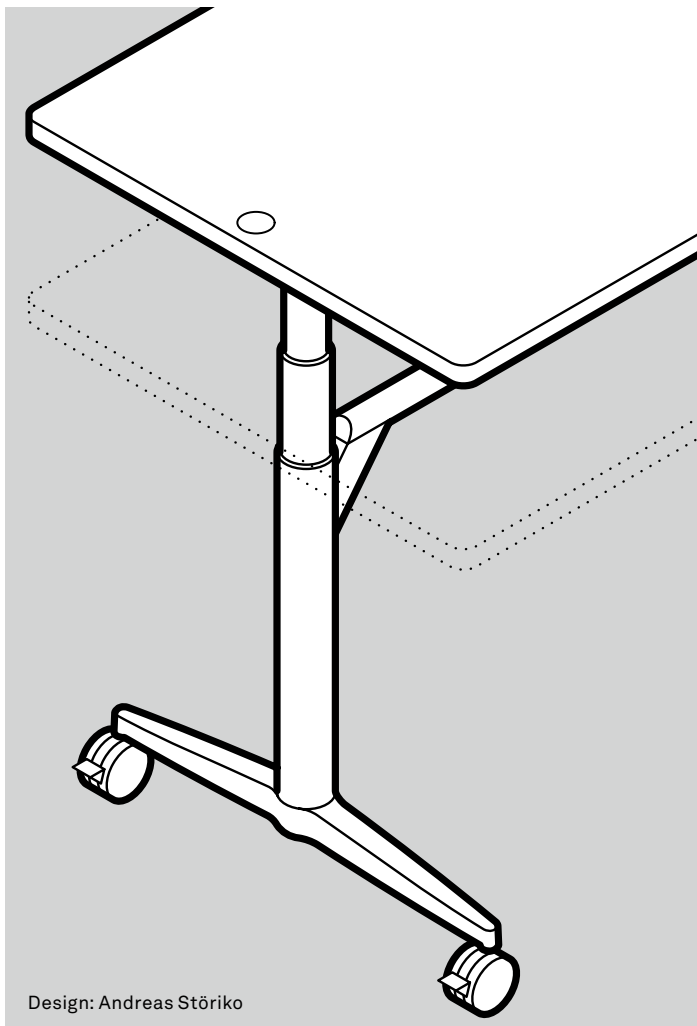
Flow Techni-station
701/98



Wireless charger 701/99
optionally in the mobile charging set 706/00

Timetable Lift. 615 range. Technical details.

Wilkhahn



Design: Andreas Störiko

Function

Mobile table range whose height is electrically adjustable from 73-139 cm with flip-top table tops, optionally powered with a rechargeable battery.

The Timetable Lift is ideal when combined with the Timetable, Confair and Logon table ranges to enable multipurpose use of high-quality training, conference, presentation and meeting spaces.

With a flip-top table top the Timetables nest compactly into one another.

Timetable Lift comes with a locking mechanism and staggered storage when they nest into one another. With a surface that can be written on and is optionally magnetic, it can also be used as a whiteboard and projection screen.

Base frame

Aluminum foot section, bright chrome-plated, polished or with a silver satin finish or black coating. Electric telescopic column with an integrated sensor to stop items getting stuck in it. Uprights and crossways underframe in tubular steel, coated black or with a silver satin finish. Table top bearer in steel profile, draw rod in round steel tubing, coated black. Lockable, height-adjustable, swivel casters with a black polyamide tire are the standard version for carpets; casters available with a polyurethane tire for hard floors (please specify when ordering). The electronic control, including a three-meter supply lead and a cable and power cover, as well as the mount for the optional rechargeable battery are fitted underneath the table top. Cable and power cover retractable, made of black PET felt (at least 50% recycled). Tool-free fitting of the cover with knurled screws. Cover mit cut-out sections for charge indicator on the optional rechargeable batteries.

Core material of table top

Plywood with bullnose (double) or straight wood edging all the way round with integrated impact-resilient profile made of black elastomer or with straight, plastic edging all the way round. Timetable Lift has an integrated button to adjust the height.

Table top group 1 – laminate

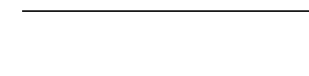
Table top thickness 26 mm

Variant 1

Laminate (single color) based on Wilkhahn's color and surface samples with wood edging, natural oiled finish.



Standard type: bullnose with impact-resilient profile



Alternatively: straight edge with impact-resilient profile

Wood decor laminate from the Wilkhahn color and surface samples with color-matched plastic edging.



Straight plastic edging

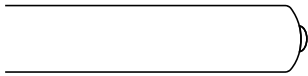
Subject to change.

Timetable Lift. 615 range. Technical details.

Wilkhahn

Variant 2

Soft matte laminate from the Wilkhahn color and surface samples with wood edging in a natural oiled finish or color-matched with the plastic edging. Anti-reflective, soft-touch surface with anti-fingerprint characteristics.



Standard type: bullnose with impact-resilient profile



Alternatively: straight edge with impact-resilient profile



Straight plastic edging

Table top group 2 – veneer

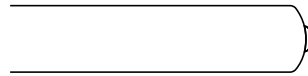
Table top thickness 26 mm

Variant 1

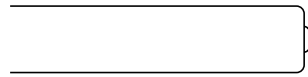
Beech, oak and ash veneer from Wilkhahn woodstain color samples with wood edging, as far as possible in the same colour as the veneer

Variant 2

Maple, walnut or elm veneer from the Wilkhahn woodstain color samples with wood edging, color-matched as far as possible with the veneer.



Standard type: bullnose with impact-resilient profile



Alternatively: straight edge with impact-resilient profile

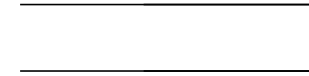
Veneer type

As a standard, the veneers are made by slip-match method. Surfaces sealed with clear lacquer: open-pore: Oak, ash, walnut and elm veneer closed-pore: maple and beech veneer. Some specific growth features possible.

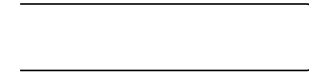
When placing repeat orders, please indicate whether your table tops have slip-matched or book-matched veneer.

Table top with whiteboard

Table top thickness 26 mm white laminate with color-matched plastic edging. Table top can be written on with board marker pens, dry wiped and used as a projection screen, optionally magnetic.



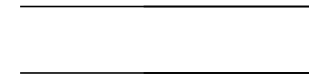
Straight plastic edging



Straight edging with an impact-resilient profile

Table top with whiteboard

Table top thickness 26 mm, very shiny white laminate with color-matched plastic edging. Table top can be written on with board marker pens, dry wiped and is magnetic. The very shiny surface causes more light reflection, so it's not suitable as a projection screen.



Straight plastic edging



Straight edging with an impact-resilient profile

Table top group 5 – bonded surface

Table top thickness 25 mm

A bonded melamine resin surface with board functionality in white with color-matched, straight plastic edging, optionally with an impact-resilient profile. Table top can be written on with board marker pens, dry wiped and used as a projection screen.

Tilt function

Precision-adjustable tilt and locking of the table top via gas-pressure cylinder. Mechanism operated via the draw rod.

Monitor mount

Lightweight poplar plywood panel, 12 mm, 56 x 75 cm, covered on both sides with white laminate, with color-matched ABS edging. Underside with a large felt pad to protect the table top, as well as an extendable spacer for use with the optional wall mount. Fastened by two steel C-clamps to the edge of the table top, which means it can be removed and shifted. Tool-free fitting with knurled screws. Panel with Vesa standard mounting patterns 400 x 400 mm, 350 x 350 mm, 300 x 300 mm and 200 x 200 mm in various heights for central alignment of monitors. For monitors up to a maximum 60" screen diagonal, 76 mm depth and weighing 28 kg (stable in compliance with the DIN EN 1023-3:2001-01 standard). For monitors weighing more than 15 kg, we recommend the combination with a tilt function.

The monitor mount is retrofittable. The monitor and fastening material are not included.

Roll holder

Made of sheet steel, white with a textured matte finish and powder-coated, with a tear-off edge. Underside with a large felt pad to protect the table top and edge. Tool-free fitting with knurled screws, can be used horizontally and vertically. Can take rolls up to 7 cm in diameter and a maximum of 60 cm in length. Rolls available separately.

Vertical cable management

Cable riser for cable management on the table's standard upright, attached magnetically, length 139 cm, made of PA, optionally in black or white, through-dyed with a defined routing direction.

Cable holder

Cable holder made of plastic with a hook and loop strap to hold and route cables as desired. Magnetic or self-adhesive attachment to the table via the base. Optional attachment with two screws (included).

Whiteboard films

Roll with 25 sheets, 60 x 80 cm (W x H), perforated tear-off edge, electrostatic film, self-adhesive on almost any surface, can be removed without leaving residues. Whiteboard uni white, can be wiped.

Flipchart films

Roll with 25 sheets, 60 x 80 cm (W x H), perforated tear-off edge, electrostatic film, self-adhesive on almost any surface, can be removed without leaving residues. Flipchart foils with continuous grid, can't be wiped.

Paper roll

Paper roll 10 m, width 60 cm, pure white, grammage 120g/m².

Battery box

Compact and powerful lithium ion battery with 2.2 AH capacity, allowing the table to be raised about 40 times after being fully charged. With an LED charge indicator and acoustic signal to indicate that recharging is required. With retrofittable charger.

Standards

The Timetable Lift tables comply with the DIN EN 527 standard.



Timetable Lift. Environment and product.

Wilkhahn



Timetable Lift. A Versatile All-Rounder.

Timetable Lift is the first of its kind and a smart addition to the Timetable family. Its mobile base frame, optional, cordless, electrically adjustable height, and flip-top table top make it a flexible, space- and cost-saving item of furniture. It also encourages healthy sit-to-stand options and allows people to configure furniture themselves in multiple ways. As a result, it taps into brand-new flexible working opportunities and enables efficiencies in terms of space, furniture and equipment required. Because it can be used as a mobile and height-adjustable seminar or meeting table, in pop-up offices, or as a project table with a flip-top presentation or projection screen. In addition to financial, ecological, and health-related aspects, it also empowers employees to embrace processes of change and innovation. What's more, the design, principles, and materials meet all the typical Wilkhahn requirements when it comes to an ecologically responsible design concept. The design is timeless and doesn't copy what's currently in vogue.

- Its form and function are in perfect harmony. Because of Timetable Lift's intelligent design and the wide range of spare parts available, it's easy to repair, dismantle at the end of a long product life and most of it can be mono-fraction sorted.

- Its base frame is made primarily of recycled materials, which are stable, perfectly and aesthetically crafted, as well as accurate in terms of dimensions. What's more they can also be recycled again. The four lockable casters are made of high-strength plastic and designed to last and last.
- The electronic height-adjustment components are high-quality drives with power-saving technology to reduce standby power consumption. These are made without any PVC.
- The optional lithium-ion battery means Timetable Lift doesn't need to be near any power supply sockets. Consequently, other equipment such as floor ports are not required in rooms. Therefore, additional areas can be used for a range of purposes.

Thanks to its flip-top table top and electrical height adjustment, Timetable Lift is the ideal multipurpose table. Whether it's used as a desk, or a table for training sessions, conferences, workshops, or presentations, it's a simple solution for almost anywhere. Timetable Lift comes in a future-proof and timeless design, making it the epitome of sustainability.

Milestones of socio-ecological development at Wilkhahn

2019 and 2020

Presented with the Architects' Darling Award as a winner of the cradle-to-cradle challenge

2018 Wilkhahn receives the B.A.U.M. environmental prize and an award from the Lower Saxony Alliance for Sustainability.

2013 The company is connected to the district heating grid of a biogas plant nearby

2012 The ON office chair is presented with the Federal Ecodesign Award

2009 Wilkhahn signs a framework agreement with German trade union BHI (Building and Woodworkers International) on worldwide compliance with core ILO labor standards at Wilkhahn and its suppliers via in-house controls and external monitoring by German trade union IG Metall.

2008 A combined heat and power plant based on renewables is commissioned.

2001 First company in the state of Lower Saxony with EMAS 2 European environmental standard certification.

2000 Publishes one of the first medium-sized business reports on sustainability

1997 Corporate Conscience Award from the Council on Economic Priorities, New York

1996 German Environmental Prize from the German Environmental Foundation

1992 The first ecologically designed production facilities with a photovoltaic roof and launch of the first office chair range to be developed based on the ecological design concept.

1989 Mission statement on ecological changes at Wilkhahn: "The administrative and management board have jointly decided to take ecological concerns seriously and to place greater emphasis on them than a quick profit".

Timetable Lift. Product responsibility.

Wilkhahn

Our antidote to the throw-away society is to provide products where form, function and materials have a purpose and are long lasting. Our product responsibility concept therefore follows well-defined guiding principles.



1. Avoid waste – “the longer and better”

is the remit to our product development team. We achieve this thanks to:

- useful innovations that make life easier and more pleasant in the long term;
- durable quality of materials, surfaces and technical solutions, which guarantees quality, even years later;
- distinctive, timeless and appealing designs with the potential to become classics;



2. Reduce – “less is more”

is more than just a design principle to us, it means:

- we cut down on the materials used in order to make handling easier and to preserve resources;
- we use energy in manufacturing efficiently, for example by drawing on district heating and heat recovery in manufacturing;
- we reduce emissions, by utilizing solar power and climate-neutral energy sources (cutting CO₂).



3. Recover – “Reuse + Recycle”

In this case, the goal is to continue to use the whole product or parts of it and recycle it at the end:

- Because the products are modular, expendable parts can be exchanged and features added or retrofitted (e. g. armrest types, covers, cushions, surfaces).
- Connecting points in the product can be dismantled for easy repair.
- Where possible, we use pure materials that are marked as such, making them ideal for recycling.



4. Fairness – responsibility all along the line

At Wilkhahn, environmental and social responsibility have an equal weighting. Health and safety, training, active participation by and fair pay for employees are integral to our corporate culture. As a result, we actively encourage our suppliers and customers worldwide to improve working conditions. Which is why Wilkhahn joined Global Compact and signed an international framework agreement with the International Labor Organization (ILO) on global recognition and fostering of employee interests.

Timetable Lift. Environmental product information.

Guiding principles.

Honest product design

We strive to develop durable products, increase their utility value and reduce waste. "Less is more" or "reduce to the max" are principles that Wilkhahn constantly reinterprets for the future. Ecological design guidelines are integral components of Wilkhahn product development.

A spirit of fairness

We focus on people. This implies a collaborative management style which sees employee representatives as co-managers who help shape the company. The workforce's participation in the company's success, the development of new styles of working with semi-autonomous groups and project work, as well as an established health-management system are expressions of Wilkhahn's social approach.

Ecological responsibility

Wilkhahn supports sustainable development. The balance we seek to strike between financial, ecological, social and cultural objectives in order to maintain independence defines Wilkhahn's corporate culture. Compliance with ecological quality criteria throughout the product life cycle is one of the ways we gauge our own success.

Responsibility from the very start – Wilkhahn's environmental product information.

The environmental impact of all Wilkhahn products throughout their whole product lives, which includes production of the feedstock, manufacture, use and disposal of the products, was assessed based on a life-cycle analysis (LCA).



Wilkhahn



Materials

Socio-ecological assessment of the production of the feedstock, the procurement process, the materials used and their characteristics.



Production

Socio-ecological assessment of the production and assembly processes by environmental-management and social-audit systems.



Product use

Socio-ecological assessment of the product utility phase regarding: Design, ergonomics, durability, customer service, availability of spare parts.



End of the product life-cycle

Socio-ecological assessment of the product after the end of its useful life: Disassembly and recycling capabilities, disposal and product take-back.

Timetable Lift. Environmental product information.

Wilkhahn



Materials.

International product and material standards.

During all phases of a product's development, we're demanding when it comes to the characteristics of our products, the quality of the materials and components, as well as the standard of our craftsmanship. Therefore, Wilkhahn products fulfil all relevant international office-furniture standards in terms of durability, safety and ergonomics. And what's more, many Wilkhahn products have also been awarded the GS symbol which rates them as being safe and as suitable for interiors as specified by Greenguard™. The materials Wilkhahn uses such as fabrics, leather, wood, plastics or metals are primarily made by highly specialized suppliers. Our product-development department specifies the technical and aesthetic characteristics that these materials have to fulfil. Our specifications on for example strength, color-fastness, durability and other characteristics that affect the quality of our products are clearly outlined by international material standards. Rules of thumb are as follows:

- The fabrics and leather used by Wilkhahn are low on emissions and help to provide good air quality in buildings and working environments;
- Wherever possible, Wilkhahn works with ecological upholstery fabrics, such as wool fleeces, cork and coconut fiber;
- All Wilkhahn polyurethane foam is free of CFCs and has no halogenated flame retardants. This helps protect the climate and is important for recycling capabilities at a later date. Nevertheless, Wilkhahn products can also fulfil special requirements as regards fire safety in public buildings, for example by applying flame-retardant upholstery fabrics. Additional flame-retardant materials are only added if required by our customers' stringent fire safety regulations.
- The powder-coated metal finishes of the table and chair frames are hard-wearing and made without any solvents or heavy metal.
- Chrome-plated metal finishes have no harmful chrome compounds (as specified in EN 71-3).

Wilkhahn attaches huge importance to the fact that its products and the associated materials, procedures and processes are responsible in social and ecological terms. Therefore, integrated audits help us check that our partners in the Wilkhahn supply chain comply with these aspects too. We check the quality of our products by inspecting incoming goods according to established criteria. Before processing, our materials are scrutinized and the finished results checked again by trained staff before forwarding to the next department.

Timetable Lift. Environmental product information.

Wilkhahn



Production.

Integrated management system

Wilkhahn headquarters in Bad Münde (Germany) are EMAS-validated and certified to ISO 14001. Wilkhahn supports relevant certification on the part of its suppliers. Wilkhahn's main production site is certified to ISO 9001. In selecting suppliers, comprehensive and proper quality management are very important to Wilkhahn.

Water conservation, material management and sustainable energy production

Water is becoming an increasingly important resource. Wilkhahn is pulling out all the stops to minimize water consumption during production and to ensure water quality is not impaired.

By treating and recycling process water, the quantities of waste water considered hazardous have been cut by 80 percent. The Wilkhahn waste management concept includes sorting waste selectively, as well as recycling and disposing of all waste fractions resulting from the production and management departments.

All Wilkhahn production facilities ensure compliance with labor and social responsibility standards, as required by the ILO (International Labor Organization). Our partnership with suppliers is based on compliance with this agreement.

Sustainability in the supply chain.

Our environmental and social responsibility doesn't stop at the gates to our own factories.

If within its power, Wilkhahn requires and promotes fair and safe working conditions and processes that don't harm the environment. Frequent assessment and on-site visits to top suppliers create trust and sustainability in the supply chain too.

Employees as partners.

Our maxim is fairness and aspects like trust and reliability define Wilkhahn's management culture and the way it involves its own workforce. Active participation by all employees is a driving force in encouraging continual and successful improvements in the environmental sector too. Whether it's a question of avoiding hazards in the workplace, of new manufacturing technologies, or of saving materials and energy – all employees can contribute their ideas for improving Wilkhahn at any time via the company's ideas management process.

Health and safety

Wilkhahn applies a wide range of measures to ensure that workspaces in the Wilkhahn production department are safe and allow as risk-free an approach as possible. This is achieved by:

- Planning safe procedures and workspaces;
- Organizing and defining responsibilities;
- Informing people about the risks the workspace entails and taking measures to avoid these;
- Regularly inspecting working environments to maintain safety and cleanliness in all areas;
- Using the health and safety committee to frequently discuss risk potentials and systematically avoid accidents.

Timetable Lift. Environmental product information.

Wilkhahn



Usage.

Aesthetics and design

Sustainable products must be practical. The timeless aesthetics of Wilkhahn products provide added value, making them options that are set to endure. Office work today requires maximum flexibility in terms of spaces, usage concepts, processes and people. New studies show that aesthetics have a direct impact on health.

Durability and guarantee

Product design to last is our antidote to the throw-away society. Therefore, Wilkhahn products focus on providing maximum utility value, durability and protecting resources. This means top quality that can be experienced, is consistent and perfect. It delivers timeless, distinctive design that is fascinating due to its simplicity, honesty and appeal to all the senses. Pioneering innovations are included that really give our customers constant added value in terms of ergonomics and handling. The fact that our products are extremely practical, easy to disassemble and components are replaceable ensures they are resource-efficient.

Air quality and emissions of harmful substances

Wilkhahn products don't emit any concentrations of gas that are harmful to the environment or health. In the US, Wilkhahn products have GREENGUARD Indoor Air Quality™ certification. GREENGUARD™ is a certification program for products low in emissions.

LEED

Wilkhahn office chairs and table ranges help companies to achieve credit points during LEED certification (U.S. Green Building Council's Leadership in Energy and Environmental Design). The LEED Green Building Rating System is a voluntary standard given to companies that offer a healthy environment, save water and energy and comply with stringent environmental criteria. More LEED information about our products is available on request.

Timetable Lift. Environmental product information.

Wilkhahn



End of the product life cycle.

Product take-back and recycling

Even after the product has reached the end of its life, we still feel responsible and offer our customers extensive take-back and recycling services. We guarantee to take back all products that are no longer in use. Wilkhahn products are dismantled in the factory, all parts are selectively sorted in terms of their inherent materials and then recycled. By labelling the materials, ensuring they're non-toxic and easy to dismantle, we're already making sure today that the components in Wilkhahn products can be incorporated into local material and production cycles and be properly recycled and disposed of. As a result, energy-guzzling (and therefore ecologically unwise transportation) over long distances is avoided.

Disassembly and recycling

All Wilkhahn product components are suitable for non-destructive disassembly. In order to guarantee materials are sorted according to type, all components over 150 g in weight are labeled. No agents to protect materials, or organic halogen compounds are used that prevent recycling at a later date.

Reusable packaging for transport

Customers in over 90 countries choose Wilkhahn office furniture. For years we've only been using as much packaging to transport our products as is required to deliver them in one piece to our customers. Some 60 to 78% of Wilkhahn's cardboard packaging consists of recycled material. And Wilkhahn regularly uses blankets and other returnable packaging.

Timetable Lift. Environmental product information.

Wilkhahn



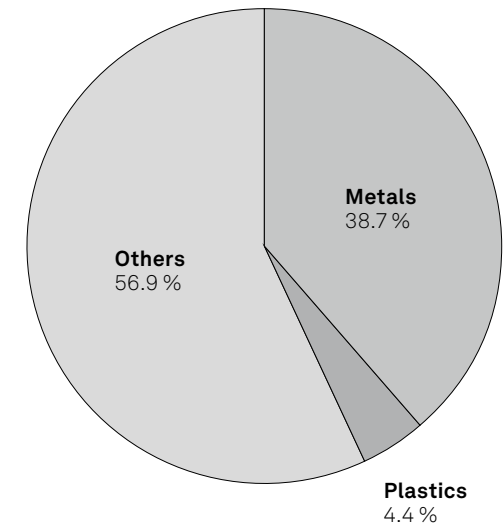
Materials.

Model's material composition Timetable Lift 615/00 (75 x 150 cm)

	[kg]	[%]
Metals	17.95	38.7
Steel	17.51	37.7
Aluminum	0.44	0.9
Zinc	0.00	0.0
Plastics	2.00	4.4
Polypropylene (PP)	0.30	0.6
Polyamide (PA)	1.26	2.7
Polyethylene (PE)	0.24	0.5
Polyurethane (PUR/TPU)	0.00	0.0
Others	26.40	56.9
Table top (composite wood, HPL)	19.80	42.7
Total weight	46.40	100.0
Recycling proportion	9.60	21.0
Recycling capability	45.40	98.0

Not recyclable: Powder varnish, some parts of the electronic components

Materials are subject to stringent checks. As part of an ABC analysis, the materials are checked to ensure they are environmentally friendly and not harmful to health. Prohibited chemicals are not used in the product at all. All feedstock is listed in a register of hazardous substances. This helps to minimize the use or allow the substitution of any potentially harmful materials.



Timetable Lift. Environmental product information.

Wilkhahn

Certificates product/standards



DIN EN 527

Company's certificates, memberships



Wilkhahn and sustainability

Wilkhahn



In over 100 years of its corporate history, Wilkhahn can look back on a sustainability philosophy that has grown over decades. Aspects such as durability, social fairness, environmental responsibility and cultural orientation have been evolving as corporate principles since the 1950s. Wilkhahn today is regarded internationally as a model of excellence, not only on account of its products but also because of its modern corporate philosophy. This is because the company realized early on that sustainable design should embrace environmental aspects, improve social relationships and define the cultural role of a company. This approach to the way we do business creates a bond between us and our customers throughout the world. There is surely no more rewarding task than working together for a successful future that is worth living in.

📄 [Current sustainability report with environmental statement](#)



For further information please contact us!

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Roof of one of the four pavilions,
which were designed by architect
Frei Otto, on the Wilkhahn site.
Photo: Klemens Ortmeier